

# Table of Contents

## Hydrometallurgy 2014 Volume I

Foreword .....	v
Editors' Biographies .....	vii

### PLENARY

Kinetics in Hydrometallurgy – Models, Mechanisms and Mystery .....	3
<i>M. Nicol</i>	
Agile Process Development and Early Use of Solvent Extraction in the Mining Industry .....	5
<i>N. Hazen</i>	
Hydrometallurgical Developments in the Zinc Industry in China .....	17
<i>K. Jiang, H. Wang and L. Li</i>	
A Changing Environment: Reflections on 50 Years of Hydrometallurgy .....	33
<i>J. Monhemius</i>	
From Hydrometallurgy to Advanced Energy Material and Environmental Technology Development: An Odyssey of Research Risks and Opportunities .....	35
<i>G.P. Demopoulos</i>	

### EXTRACTION (SULFIDES)

Integration of Copper Concentrate Pressure Oxidation Process with Copper Heap Leaching for Improving Overall Metallurgical Performance .....	39
<i>Q. Wang and P. Kondos</i>	
Pyrite Leaching Behaviour Under CESL Process Conditions .....	57
<i>H. Salomon-de-Friedberg</i>	
Bio-hydrometallurgy: An Alternative to Pyrometallurgy for Copper Recovery in a Polymetallic Concentrate .....	67
<i>A.G. Guézennec, M. Hanke, A. Chmielarz, C. Jouliau, Y. Ménard and P. d'Hugues</i>	
Alkaline Sulfide Leaching Technology; Just the Facts .....	77
<i>C.G. Anderson</i>	
Extraction Behavior of Arsenic And Copper From an Enargite Concentrate in Catalyzed Atmospheric Leaching Conditions .....	89
<i>L.S. Quiroz-Castillo, O.G. Olvera, P.J. Valenzuela-Guerrero, L. Dyer and D.G. Dixon</i>	
Investigation into Oxidative Dissolution of Enargite with Chlorine Dioxide .....	101
<i>G.A. Moldoveanu, G.W. Norval and V.G. Papangelakis</i>	

Thermal Behaviour of Medium Temperature Sulphide Concentrate Leach Residues .....	113
<i>T. Javed and E. Asselin</i>	
Bioleaching of Copper Sulphides in the Presence Fluoride-containing Gangue Minerals .....	127
<i>V.A. Leão, I.C.B. Rodrigues, L.C. Sicupira, M.L.M. Rodrigues and T.C. Veloso</i>	
Bioleaching of Low Grade Sulphide Ore in Column Reactors .....	139
<i>S. Ilyas and J.-C Lee</i>	
The Use of Bioleaching Methods for the Recovery of Metals Contained in Sulphidic Mining Wastes.....	151
<i>A.G. Guézennec, M. Delclaud, F. Savreux, J. Jacob, S. Nanaa and P. D'Hugues</i>	
Base Metal Heap and Tank Leaching from a Platreef Flotation Concentrate Using Ammoniacal Solutions .....	159
<i>C. Muzawazi and J. Petersen</i>	
Making Use of Chloride Chemistry for Improved Metals Extraction Processes .....	171
<i>G.B. Harris</i>	
The Outotec Nickel Matte Chloride Leaching Process.....	185
<i>K. Haavanlammi, K. Valkama, T. Kotiranta and J.-P. Lempainen</i>	
Oxidative Acid Leaching of a Nickel Sulphide Concentrate: Comparison of Options.....	197
<i>G. Wren, G. Senanayake and M. Hourn</i>	
Silica and Sodium Chloride Assisted Leaching of Chalcopyrite .....	211
<i>G. Senanayake, H. Miki and S. Wheatley</i>	
Dissolution of Copper From Low-grade Chalcopyritic Ores with Polar Organic Solvents in Acid Media.....	225
<i>O.J. Solis-Marcial and G.T. Lapidus</i>	
Selective Leaching of Lead From a Lead-silver-zinc Concentrate with Hydrogen Peroxide in Citrate Solutions .....	235
<i>R. Zárate-Gutiérrez and G.T. Lapidus</i>	
Removal of Fluoride and Chloride From Direct Lead Smelting Dust by Alkaline Washing .....	245
<i>B. Jin, Y. Zhang and X. Yang</i>	
Leaching Kinetics of Iron in Atmospheric Direct Leaching of Marmatite .....	253
<i>Z. Xu, H. Zhu, Q. Jiang and C. Wang</i>	
A Factorial Study of the Effects of Polytetrafluoroethylene Addition, Pulp Density and Oxygen Pressure on the Performance of Pressure Oxidation of Chalcopyrite Under Conditions Similar to Those of the CESL Process .....	265
<i>L. Fernandes, M. Uceda and E. Guerra</i>	

#### RARE EARTHS

Hydrometallurgical Process for Rare Earth Elements Recovery From Spent Ni-HM Batteries .....	277
<i>A.R. Alonso, E.A. Pérez, G.T. Lapidus and R.M. Luna-Sánchez</i>	
Electrodeposition of Nd: Fe Alloys From Aqueous Chloride Solutions.....	291
<i>A. Raygani, G. Sidhu, A.J. Dussault and F.M. Doyle</i>	

Recovery of Cerium From Chloride Solution by Oxidation with Sodium Hypochlorite .....	303
<i>E. Ho, D. Wilkins and K. Soldenhoff</i>	
Rare Earth Metal Ion Solubility in Acidic Sulphate-phosphate Solutions .....	313
<i>G. Senanayake, S. Jayasekera, A.M.T.S. Bandara, E. Koenigsberger, L. Koenigsberger and J. Kyle</i>	
Precipitation of Calcium Phosphate From Hydrochloric Acid Leach Liquor of a Rare Earth Concentrate.....	325
<i>G. Senanayake, J. Kyle, S. Hunt, K. Stone, N. Perera and S. Jayasekera</i>	
Recovery of Rare Earths From By-products in Phosphoric Acid Manufacturing Process .....	339
<i>J. Shibata and N. Murayama</i>	

## RESEARCH AND FUNDAMENTALS

The Semiconductor Mechanism of Dissolution and the Pseudo-Passivation of Chalcopyrite .....	351
<i>F.K. Crundwell</i>	
Kinetics of the Galvanic Reduction of Chalcopyrite Concentrates by Copper .....	363
<i>M. Novak, J. Hiskey and R. Dunne</i>	
An Electrochemical Study of the Dissolution of Chalcopyrite in Ammonia-Ammonium Sulphate Solutions .....	375
<i>T. Moyo, J. Petersen, J-P. Franzidis and M.J. Nicol</i>	
New Insights into Electrochemical Processes at the Chalcopyrite Electrode/Solution Interface.....	385
<i>A. Ghahremaninezhad, D.G. Dixon and E. Asselin</i>	
Spectroelectrochemistry of Enargite II: Reactivity in Acidic Solutions .....	397
<i>R.N. Gow, C. Young, H. Huang and G. Hope</i>	
The Dissolution Rate of Fresh and Passivated Chalcopyrite Electrodes in the Presence of Pyrite .....	409
<i>O.G. Olvera, L.S. Quiroz, D.G. Dixon and E. Asselin</i>	
A Novel Experimental Approach to Measure Particle Concentration Distributions in Leaching Tanks .....	421
<i>O. Olvera, D. Rival and E. Asselin</i>	
Incorporating Mineral Associations, Comminution, Agglomeration, and Loading in Heap Leach Modeling .....	431
<i>M.L. Free</i>	
Heap Fluid Flow Studies Based on Liquid Holdup and Novel Dispersion Measurements.....	443
<i>I.M. Saman, K. Ilankoon and S.J. Neethling</i>	
Investigation of Hydrodynamic Flow in Heap Leaching Using a CFD Computational Model.....	455
<i>D. McBride, J.E. Gebhardt and M. Cross</i>	

## EDUCATION

Hydrometallurgy Teaching Tools to Help Prepare Students for Employment.....	471
<i>M.L. Free</i>	

Teaching and Training of Hydrometallurgy at UCT.....	479
<i>J. Petersen</i>	
<b>GOLD HYDROMETALLURGY</b>	
Pressure Leaching Tests on Aphrodite Refractory Gold Concentrate .....	491
<i>D. Connelly</i>	
Specifics of Double Refractory Gold Concentrates Pressure Oxidation in the Presence of Chlorides .....	501
<i>P.V. Zaytsev, I.V. Fomenko, Y.M. Shneerso and M.A. Pleshkov</i>	
Pretreatment of a Gold Refractory Concentrate: Pressure Oxidation vs Fine Grinding.....	515
<i>G. Fuentes, A. Garcés and S. Romo</i>	
Biopolymer Addition to Boost Recovery and Throughput in Gold Leaching Processes. A Case Study From Antam Pongkor, Indonesia .....	527
<i>H. Sitanggang, A. Pratomo, R.A. Lauten and D. Ramdani</i>	
Removal of Copper, Zinc and Iron Complexes From Cyanide Solutions by Solvent Extraction Using a Quaternary Ammonium Salt .....	539
<i>O. Alonso-González, F. Alvarado-Hernandez, J.A. González-Anaya, C. Jimenez-Velasco, F. Nava-Alonso and A. Uribe-Salas</i>	
Lead ,Cadmium and Copper Ions Elimination in Cyanidation Process .....	547
<i>J.R. Parga, J.L. Valenzuela, S. Aguayo and H. Moreno</i>	
Complete Refractory Gold Solutions.....	559
<i>J.A. van Niekerk, C.B. Van Buuren and C. Van Den Heuvel</i>	
Improved Gold Extraction From a Refractory Arsenopyritic Ore by Chemical Pretreatments .....	573
<i>S. Liliana Mesa-Espitia and G.T. Lapidus-Lavine</i>	
Treatment of a Gold Refractory Concentrate with Halogens.....	581
<i>D. Lemieux, J.-M. Lalancette and B. Dubreuil</i>	
Preg-robbing in Gold-Ores in Antioquia-Colombia .....	591
<i>O.J. Restrepo-Baena and L. Rojas-Mendoza</i>	
Pilot Plant Pressure Oxidation of Refractory Gold-silver Concentrate From Eldorado Gold Corporation's Certej Project in Romania .....	601
<i>T. Chan, M. Collins, J. Dennett, J. Stikma, J. Ji, R. Kalanchey and R. Berezowsky</i>	
Copper Sulfide Precipitation in Cyanide Solutions .....	613
<i>C. Jimenez-Velasco, F. Nava-Alonso, A. Uribe-Salas, R. Pérez-Garibay and O. Alonso-Gonzalez</i>	
Biooxidation of a High-arsenic-bearing Refractory Gold Ore.....	623
<i>H. Yang, X. Song, L. Tong, G. Chen and Z. Jin</i>	
Water and Lixiviant Recycle for Gold Recovery Using Non-cyanide Lixiviants.....	631
<i>Y. Choi and S.R. La Brooy</i>	
A Factorial Study of Gold Leaching in Temperature Controlled Thiosulfate Solutions Containing Copper and Meso-2,3-Dimercaptosuccinic Acid .....	643
<i>M. Uceda, L. Fernandes, E. Guerra and J.L. Shepherd</i>	

Unintentional Cementation in Thiourea Leaching.....	647
<i>C.A. Urbano, Jr. and G.T. Lapidus</i>	
Electrochemical Corrosion Behavior of Stainless Steel in Thiosulfate Solutions Relevant to Gold Leaching.....	655
<i>L. Choudhary and A. Alfantazi</i>	
A Fundamental Investigation of the Caro's Acid Cyanide Destruction Process.....	665
<i>D.M. Hewitt, A.M. Simons and P.L. Breuer</i>	
New Developments in Ion Exchange Resins for the Recovery of Gold From Complex Ores.....	677
<i>J. van Deventer</i>	
Selectivity of Lix <sup>R</sup> 79, Guanidine Based Reagent, for Gold Solvent Extraction From Cyanide Solutions.....	689
<i>J.L. Valenzuela, J.R. Parga, S. Aguayo, R.G. Lewis and M. Encinas</i>	
<b>OPERATIONS</b>	
ZINCEX <sup>TM</sup> Technology: Recent Industrial Operations.....	703
<i>G. Díaz, A.B. Mejias, D. Martin and F. Cubeddu</i>	
Leach Residue Filtration Studies at the Hubyay Zinc Pressure Leach Plant.....	715
<i>S. Shairp</i>	
Process Water Changes and Challenges for a Gold Mine in West Africa.....	725
<i>M. Thorpe and W. de Klerk</i>	
Capacity Enhancement at Newmont Mining Corporation's Twin Creeks Whole Ore Pressure Oxidation Facility.....	735
<i>M. Eichhorn, T. Krumins, L. Zunti and F.C. Ruff</i>	
Development of Autoclave Processing POX Technology for Olimpiada Sulphide Concentrates and Biooxidation Feedstocks.....	751
<i>B.A. Zaharov, J.M. Shneerson, L.V. Chugaev, M.T. Zhunusov, S.V. Drosdov and A.M. Markelov</i>	
Maboumine Process: A Promising Process for Developing a Polymetallic Ore Deposit – Focus on the Upstream Part of the Process.....	763
<i>L. Donati, B. Courtaud and V. Weigel</i>	
Processing of Polymetallic Sulphides From Iberian Pyrite Belt.....	771
<i>C. Frias, E. Delgado and J. Gotor</i>	
Phoenix Copper Leach - Cathode Eight Years in the Making.....	783
<i>A.R. House and G.W. Shepherd</i>	
The Operation of a 30kt/a Copper L-SZ-EW Plant Project in the DR Congo.....	795
<i>W. Wang</i>	
Development of Central Asia Metals' Kounrad Copper Project.....	807
<i>H.M. Nicholson, A. Moe, D. Kan, N. Shirley and P.A. Crane</i>	
Corrosion of Stainless Steels Associated with Nitric Acid Dissolution of Metallic Nickel and/or Cobalt.....	819
<i>J. Budac, R. Kofluk and S. Mankasingh</i>	
Author Index.....	827

# Table of Contents

## Hydrometallurgy 2014 Volume II

Foreword .....	v
Editors' Biographies .....	vii

### PROCESS DESIGN AND SIMULATION

Influence of Reactor Design to Process Performance in Hydrometallurgical Applications.....	3
<i>M. Latva-Kokko, T. Hirsi, M. Lindgren and T. Ritasalo</i>	
Design of Agitators for Storage and Surge Tanks with High Yield Stress Fluids .....	15
<i>J. Jung, W. Keller and N. Rohn</i>	
Defining the Level of Detail for Process .....	29
Models and the Impact on Project Financials	
<i>S. Thakurdin and E. Minnaar</i>	
Sulphur-Burning Sulphur Dioxide Gas Plants for Reducing Agent Supply to Hydrometallurgical Processes – The Economic Advantage .....	41
<i>K. Nikolaisen, K. Marte and A. Guenkel</i>	
Incorporating Radiant Heat Exchange into Finite Element Models of Hydrometallurgical Process Equipment.....	55
<i>D. McMullen</i>	

### ELECTROWINNING

Modeling and Measuring Electrodeposition Parameters Near Electrode Surfaces to Facilitate Cell Performance Optimization.....	67
<i>A. Shukla and M.L. Free</i>	
Evaluating Operating Parameters Effects on Silver Recovery from Cylinder Electrowinning Cells .....	79
<i>A. Janwong and M.S. Moats</i>	
High Current Density Silver Electrorefining Process: Technology, Equipment, Automation and Outotec's Silver Refinery Plants .....	91
<i>M. Maliarik, K.Å. Johansson, B. Ögren, G. Berg, C-D. Johansson, R. Lindh and B.M. Ludvigsson</i>	
Examination of Selected Copper Electrowinning Additives.....	101
<i>M.S. Moats, A. Luyima and T. Oliveira</i>	
Selection of Copper Electrowinning Harvesting Methods and Impacts on Copper Product Quality.....	115
<i>G. Miller, R. Clark, S. Williams, G. Heferan and N. Aslin</i>	

Data Reconciliation of Current Efficiency in Zinc Electrowinning .....	131
<i>M. Mahon and A. Alfantazi</i>	
Development and Evaluation of Polarization Parameters as Quality Predictors for Zinc Electroplated from Acid Sulphate Electrolytes .....	141
<i>E. Chiyangwa, R.F. Sandenbergh and L. Schoeman</i>	
Role of Some Organic Impurities in Zinc Electrowinning: Adverse Effects on Current Efficiency and Product Quality .....	153
<i>D. Majuste, V.S.T. Ciminelli, E.L.C. Martins, A.D. Souza and M.J. Nicol</i>	
The Role of Anode Chemical Composition on the MnO <sub>2</sub> Layer Formation in Zinc Electrowinning .....	163
<i>M. Mohammadi, G. Houlachi and A. Alfantazi</i>	
Electrowinning of Manganese From Sulphate Solutions in the Presence of Organic Additives .....	173
<i>S.K. Padhy, B.C. Tripathy, I.N. Bhattacharya and B.K. Mishra</i>	
Substrate Effect on the Structural and Electrochemical Properties of Electrolytic Manganese Dioxide Deposited from Sulphate Solutions .....	183
<i>A. Biswal, A. Singh, B.C. Tripathy, K. Sanjay, T. Subbaiah and B.K. Mishra</i>	
Cobalt Electrowinning From Sulphate Solutions: Effect of Quaternary Amines .....	191
<i>P. Patnaik, B.C. Tripathy, I.N. Bhattacharya and B.K. Mishra</i>	
Recovery of Tin From Used Lead-free Solder by Electro-refining in Sulfuric Acid Solutions .....	199
<i>M.S. Kim, J.C. Lee, B.S. Kim and B.D. Pandey</i>	
<b>ION EXCHANGE</b>	
Decoupling Intra-Particle Diffusion from Lumped Parameters to Determine In-service Decay of an Acid Ion Exchange Resins .....	213
<i>A. Nesbitt, J. Petersen and J.-P. Franzidis</i>	
Selective Separations in the Metals Industry .....	223
<i>S.R. Izatt, R.L. Bruening and N.E. Izatt</i>	
Recent Advances in the Design and Operation of Continuous Ion Exchange Equipment in the Mining Industry .....	235
<i>B.K. Ahlgren and R.U. Seneviratne</i>	
Synthesis of Magnetic Shell/Core Composites for Applications in Hydrometallurgy: Pyrite/Magnetite .....	247
<i>G. Viramontes-Gamboa, S. Velázquez-Roque, A. Encinas-Oropesa and L.A. Ibarra-Bracamontes</i>	
Magnetic Ion Exchange (MIEX) Resin for the Removal of Chromium(VI), Molybdenum(VI), Vanadium(V) and Arsenic(V) Ions From Aqueous Solutions – A Preliminary Batch Study .....	257
<i>R. Hans and G. Senanayake</i>	
Novel Application of a Gold Cyanide Selective Resin in the PGMs Industry .....	269
<i>V. Yahorava and M.H. Kotze</i>	

Removal of Copper and Zinc from a Cobalt Electrolyte by Ion Exchange at Kamoto Copper Company's Lulu Plant .....	281
<i>Y. Jurrius, K.C. Sole and E. Hardwick</i>	
Study of Kinetics of Fe (II) Loading onto Iminodiacetic Ion Exchange Resin .....	295
<i>P. Abbasi, B. McKevitt and D. Dreisinger</i>	
Selen-IX <sup>TM</sup> : Selenium Removal from Mining Affected Runoff Using Ion Exchange Based Technology .....	307
<i>F. Mohammadi, P. Littlejohn, A. West and A. Hall</i>	
Economic Recovery of Uranium From Low-grade Pulps Via Resin-in-pulp .....	319
<i>T. Udayar, D. Auerswald, V. Yahorava and M. Kotze</i>	
<b>SOLVENT EXTRACTION</b>	
Improvements at Solvent Extraction Plants of AngloAmerican Copper.....	333
<i>J. Nuñez, J. Cueto, J. Fernandez, C. Salgado, M. Torres and G. Zarate</i>	
Integrated Design Considerations of Copper Solvent Extraction and Electrowinning Plants to Maintain High Quality Electrowon Copper .....	339
<i>G. Miller and B. Currie</i>	
CuPRO MEX <sup>(TM)</sup> Extractants as Equivalent Alternatives for Copper Recovery .....	353
<i>M. Torres B., M. Torres M., C. Salgado Q., H. Bravo P., J. Fernández O., R.B. Sudderth and A. Quiroz G.</i>	
A Review of the Modified ZINCEX® Process From Skorpion to Horsehead .....	367
<i>M.S. Moats, W.J. Cashwell and A. Staley</i>	
Optimized Process for Secondary and Low Grade Zinc Raw Material Treatment .....	377
<i>P. Salonen, A. Oja, M. Lahtinen and B. Saxen</i>	
Extraction of Rhodium With Amide-containing Tertiary Amine Compounds: Effect of <i>N</i> -Substituents on Extraction Properties .....	389
<i>H. Narita, K. Morisaku, M. Tanaka, K. Nagao, T. Fuchikami, T. Yoshida and K. Kuroda</i>	
LiSX <sup>TM</sup> a New SX Technology for Lithium Recovery .....	395
<i>J. Lipp</i>	
Separation of Nickel and Cobalt From a Sulfuric Liquor with Synergistic Solvent Extraction .....	403
<i>G.F.R. Oliveira, M.M.C. Jiménez, J.A.S. Ténorio, D.C.R. Espinosa and D.C. Buzzi</i>	
High Selectivity for Cobalt / Magnesium Separation by Solvent Extraction in a Pilot Plant .....	409
<i>M.E. Moraes Castanho de Almeida and A. Ribeiro Cotrim</i>	
Extraction of Nickel From Aqueous Solutions by Emulsion Liquid Membranes Using Tributylphosphate (TBP) as Extractant .....	415
<i>F. Xie, X. Zhai, T.A. Zhang and C. Jiang</i>	
Hydrometallurgical Process Development for Recovery of the Dysprosium From Permanent Magnet Scrap Leach Liquor Using 2-Ethylhexyl Phosphonic Acid Mono-2-Ethylhexyl Ester (PC 88A) as an Extractant System .....	423
<i>J.R. Kumar, C-J. Kim, K.W. Chung, S-D. Kim and H-S. Yoon</i>	



Equilibrium Analysis for Solvent Extraction of Neodymium and Dysprosium with 2-Ethylhexylphosphonic Acid Mono-2-Ethylhexyl Ester.....	437
<i>M. Tanaka, Y. Sato, T. Ogata, H. Narita and S. Alam</i>	
Synergistic Solvent Extraction of Metals From a Sulfuric Acid Leach Liquor Recovered From Printed Circuit Boards From Computers.....	445
<i>M.M.C. Jiménez Correa, J.A.S. Ténorio and D.C.R. Espinosa</i>	
Liquid-liquid Extraction of Molybdenum, Nickel and Aluminum From Chloride Leach Liquor of Spent Hydrotreating Catalysts by Cyanex-923 .....	451
<i>R. Srivastava, M-s. Kim, B-y. Kim, and J-c. Lee</i>	
Mixing Optimization Enables Increased SX Mixer / Settler Production Capacity .....	459
<i>R. Sheinman, Y.V. Kokotov, L.N. Braginsky and N. Dobrin</i>	
Metals Extraction Using Cyanex 272, Versatic 10 and Their Mixtures as Extractants .....	471
<i>A.J.M. Santanilla, A.S. Guimarães, R.A. Pini, M.B. Mansur, J.A.S. Tenório and D.C.R. Espinosa</i>	

### ENVIRONMENTAL AND RECYCLING

Recycling of Complex Materials at HYDROMETAL (Belgium) .....	481
<i>P. Henry</i>	
Environmentally Friendly Recycling of Automotive Catalysts in a Closed Hydrometallurgical Loop.....	489
<i>S. Steinlechner</i>	
Hydrometallurgical Processes for the Recovery of High Value Metals From Spent Li-ion Batteries.....	499
<i>M. Joulié, R. Laucournet and E. Billy</i>	
The Long-term Stability of the Iron(III)-Arsenate Coprecipitate: Effects of the Transformation of 2-Line Ferrihydrite on the Immobilization of Arsenate .....	507
<i>D. Zhang, S. Wang and Y. Jia</i>	
Conditions for Removal of Arsenic From Non-ferrous Metal Wastewater in the Form of Precipitates.....	517
<i>M. Czaplicka, K. Jaworek and L. Bratek</i>	
Crystalline Scorodite Synthesized in Fe(II) Solution Containing As(V) .....	527
<i>E. Shibata, N. Onodera, T. Nakamura and M. Abumiya</i>	
Development of a Process for the Treatment of Electric Arc Furnace Dust and Other Urban Mining Wastes.....	535
<i>C.W. White, B.G. Harris, M.J. Dry and T. Hoffbauer</i>	
Application of a Hydrometallurgical Process to Recover Zinc From CaO Treated EAF Dust.....	549
<i>R. Chairaksa-Fujimoto, K. Maruyama, T. Miki and T. Nagasaka</i>	
Chemical Thermodynamics of Mercury in the Bayer Process.....	559
<i>N. Bansal, J. Vaughan, P.T.W. Yin, T. Leong and A. Boulemant</i>	
Mercury Removal From Pressure Oxidation Vent Gas .....	571
<i>T. Krumins, L. Zunti and R. Frischmuth</i>	
Comparing Technologies for Sulphate Removal From Mine Waters.....	583
<i>V.A. Leão, D. Guimarães, S.M. Bertolino, B.C.S. Ferreira and A.M. Silva</i>	

Enhanced Ettringite Process - A Novel Solution for Sulfate Removal .....	593
<i>L.M. Nevatalo, T. van der Meer, M. Martikainen, A.E. Mäkinen and J. Tanninen</i>	
HCl Acid Regeneration for Chloride Based Hydrometallurgical Processes with Minimum Environmental Impact .....	607
<i>K. Adham and C. Harris</i>	
Fe-separation and HCl Regeneration Technologies for Ore Leaching Processes .....	619
<i>G. Frithum</i>	
A Contribution to Chloride Hydrometallurgy: Regeneration of Super-azeotropic Strength HCl Via Reactive Crystallization .....	629
<i>T. Feldmann and G.P. Demopoulos</i>	
Fundamental Studies in Selenium and Tellurium Removal From Copper Sulphate-sulphuric Acid Solutions with Application to Industrial Purification Circuits .....	643
<i>M. Mokmeli, D.B. Dreisinger and B. Wassink</i>	
Application of Sodium and Biogenic Sulfide for Copper Precipitation in a Continuous Reactor .....	657
<i>F.D. Reis, I.C.B. Rodrigues, R.M.F. Lima, and V.A. Leão</i>	
Raw Material Matters and Biohydrometallurgy Development .....	669
<i>J. Mäkinen, G. Szilvay, J. Salminen, P. Kinnunen, V. Miettinen and O. Salmi</i>	
Characteristics of Indium-Tin-Oxide (ITO) Nanoparticles Recovered From TFT-LCD Panel Scraps .....	679
<i>S.J. Hong, T.W. Hong, S.H. Cho, J.K. Lee, D. Choi and Y. Son</i>	

#### **RECOVERY (PRECIPITATION)**

A Study of Sodium Oxalate Growth on Industrial Gibbsite with In-Situ Optical Microscopy .....	687
<i>W. Fu and J. Vaughan</i>	
Batch Tricalcium Aluminate Crystallisation and Particle Morphology .....	695
<i>R. Salimi and J. Vaughan</i>	
Preparation and Application of Basic Zinc Sulfate for Iron Precipitation as Jarosite: A Strategy to Reduce the Loss of Values in the Zinc Leaching Circuit .....	703
<i>R. Cruz, I. Lázaro, G. Sanchez, C. Beltrán and S. Castro</i>	
Mossbauer Studies on Synthetic Jarosites Doped with Copper .....	713
<i>B. Abdul, M. Pernechele, E. Asselin and D.H. Ryan</i>	
Phase Equilibria of Dicalcium Silicate in HCl and NaOH-NaAl(OH) <sub>4</sub> -Na <sub>2</sub> CO <sub>3</sub> Aqueous Solutions Using the Bromley-Zemaitis Model .....	725
<i>L. Zeng and Z. Li</i>	

#### **EXTRACTION (NON-SULFIDES)**

Reductive Leaching of Metal Oxides in Nickel Laterite Ores, Deep Sea Manganese Nodules and Spent Batteries / Catalysts .....	741
<i>G. Senanayake, A. Senaputra, L.C.S. Dharmasiri, D.J. Kim, S.M. Shin, J.S. Sohn, K.H. Park and J. Avraamides</i>	

Enhanced Nickel Extraction From Ultrabasic Silicate Ores Using Mineral Carbonation Pre-treatment .....	755
<i>R.M. Santos, A. Van Audenaerde, Y.W. Chiang, R.I. Iacobescu, P. Knops and T. Van Gerven</i>	
Bioleaching of Nickel From Olivine Using Chemoheterotrophic Fungi and Bacteria .....	769
<i>Y.W. Chiang, R.M. Santos, A. Van Audenaerde, A. Monballiu, T. Van Gerven, J. Martens and B. Meessaert</i>	
Heap Leaching for Sustainable Development in the South African PGM Industry .....	779
<i>J.M. Mwase, J. Petersen and J.J. Eksteen</i>	
The Apparent Overall Oxidation Kinetics of Uranium(IV) by Oxygen Gas in Aqueous Perchloric Acid Solutions .....	789
<i>A. Burns and D. Dreisinger</i>	
Vanadium Oxides Leaching: An Overview .....	801
<i>M.R. Tavakoli and D.B. Dreisinger</i>	
Optimization of Microwave-Ultrasound Assisted Leaching of Copper Anode Slime Based on Central Composite Design .....	813
<i>Z. Ma and H. Yang</i>	
Triethylenetetramine (TETA) – Powerful Leachant in Lead Recovery .....	827
<i>A. Chmielarz, Z. Szolomicki, R. Kurowski and J. Mrozowski</i>	
Reductive Leaching of Ilmenite in Hydrochloric Acid: A Preliminary Study Using a Rotating Synthetic Ilmenite Disc .....	837
<i>N.A. Jabit and G. Senanayake</i>	
Don't Give Up on the Greenfield Projects: The First 20 Years of Nickel Extraction From Cuban Laterites .....	849
<i>L.M. Southwick</i>	
A Technical and Economic Comparison of Different Copper Recovery Technologies For Small-scale Operations .....	871
<i>D.R. Shaw, N.C. Murray, S.N. Arnold and J. Illescas</i>	
Author Index .....	883